

CCKM

a p p a r e l

COMPANY PROFILE

*Our mission is to supply our customers a “Full Package” program
of knitted apparel products at the highest level of
quality, service, compliance and value.*



Cannon County Knitting Mills, Inc.
Brooklyn Manufacturing

CCKM CORPORATE

Office

237-F Castlewood Drive
Murfreesboro, TN 37129

Phone: 615-890-2938
Fax: 615-890-2405

Chairman / CEO: Brad Gibens

bradgibens@cckmapparel.com

Vice President / CFO: Bill Perkoski

bperkoski@cckmapparel.com

CCKM SALES

Established 1959

One Huntington Quadrangle
Suite 2N12
Melville, NY 10747

Phone: 631-815-5025

Website

www.CCKMapparel.com

Vice President of Sales:

Jerry Eckstein

jeckstein@cckmapparel.com

Sales Associate: Eileen Purcell

epurcell@cckmapparel.com

CCKM MANUFACTURING

Brooklyn Manufacturing, LTDA de C.V. - Established 1990

Zona Franca San Marcos, Bodega #7
San Salvador, El Salvador, C.A.

Phone: 503-2213-3800
Fax: 503-2213-3838

Vice President / Operations:

Mike Rodgers

mike_rodgers@brooklyn.com.sv

Director of Manufacturing:

Francisco Davila

francisco_davila@brooklyn.com.sv

Manager of Production Planning:

Maria Godinez

maria_godinez@brooklyn.com.sv

Manager of Engineering:

Miguel Zabaneh

miguel_zabaneh@brooklyn.com.sv

Manager of Cutting & Fabric

Purchasing: Carlos Escobar

carlos_escobar@brooklyn.com.sv



CUSTOMERS

THE NORTH FACE

Polar Fleece Jackets
Performance Training Tops
Performance Sportswear
Performance Baselayers

LACOSTE

Performance Placket Shirts
Fashion Apparel

EASTERN MOUNTAIN SPORTS

Performance Apparel
Performance Underwear
Performance Base Layers
Polar Fleece Jackets
Yoga Apparel

UNDER ARMOUR

Performance Apparel
Performance Plackets

VINEYARD VINES

Power Stretch Jackets
Polar Fleece Jackets

COLUMBIA SPORTSWEAR / MOUNTAIN HARDWEAR

Performance Apparel
Polar Fleece Jackets
Powerstretch Jackets
Accessories

PATAGONIA

Performance Base Layers
Sublimated Apparel
Polar Fleece Jackets

L.L. BEAN

Performance Apparel
Power Sport Jackets
Power Dry Base Layers



GARMENT CONSTRUCTION

Cutting

Embroidery

Sublimation

Pad Printing

Heat Transfer

Embossing

Screen Printing (*Outside Contractors*)

Laser Cutting and Glueing

Seam Sealing

Garment Washing

Sewing

Finishing

PLANT INFORMATION

Physical Plant

180,000 Sq. Feet
1,800 Employees

Production System

Modular-Unit Production System
Progressive Bundle Unit
Piece Rate Compensation

Quality Data

Quality Manual Available
Inspection Results Maintained

Areas of Quality Inspection

FABRIC - Defects / Shade 10-100%
FABRIC TESTING - Shrinkage,
Crocking, Burst Strength, Skewing,
Weight, Color Matching, Color
Shade bands
TRIMS - Quantity / Quality /
Correctness - 10%
CUTTING - Final audits before ship
to sew - 10%
IN-LINE - Sewing Lines - 5 times
a day - 2% AQL
FINAL EXAM - All Inspected - 100%
FINAL AUDIT - All Styles audited
before ship - 2.5% AQL

Sample Department

Patterns
Protos
Sales Samples
Final Approval

Information Systems

Computerized System Control
EDI
UPC Printing
LECTRA - Pattern Equipment
& Transmission

COMPANY CERTIFICATIONS / MEMBERSHIPS



FAIR LABOR
ASSOCIATION

Accredited Member

Fair Labor Association, Code of Conduct



C-TPAT Certified Member

Customs - Trade Partnership
Against Terrorism

RESOURCES

Cutting



Embroidery



Sewing

